

Tegoglas® RP40LT

Cold-end coating of glass containers

Product data

| | |
|------------------------|------------------------------|
| Active ingredient | Modified wax |
| Solid material content | Approx. 23.5% |
| Specific weight | 1.0 g/cm ³ (20°C) |
| Form | Dispersion |
| Colour | Cream-coloured |
| pH | Neutral to slightly alkaline |

PROPERTIES

By using Tegoglas® RP40LT, following benefits are achieved:

- Long-lasting protection of the glass surface,
- Excellent dry scratch resistance,
- Excellent wet scratch resistance,
- Excellent wet smoothness after several treatments with alkaline solutions,
- Excellent wet smoothness after sterilization and/or pasteurization processes,
- Very good wet scratch resistance during the filling process in zones where the glass containers accumulate and are exposed to pressure,
- Excellent protection during transportation,
- Reduced glass fracture during filling and transportation,
- Considerably reduced scuffing of the glass surface after transportation, filling, or other mechanical wear.

The basis for optimum performance of the cold-end coating is a hot-end coating with a tin oxide layer of 35 CTU min.

Tegoglas® RP40LT is used as a cold-end coating agent on the following types of glass containers:

- Thin-walled, lightweight glass containers, (non-returnable containers),
- Returnable glass containers,
- Food jars (for fruit, vegetables, sausage, fish, etc.),
- Glass containers for hot-filling/re-cooling (water bath),
- Glass containers subject to extreme wear and tear during filling,
- Glass containers to be pasteurised or sterilised.

PRODUCT SAFETY

The raw materials used for the manufacture of Tegoglas® RP40 are listed in the relevant §§ of the FDA. The waxes used in this formulation are listed on the European Positive list of additives authorized for plastic materials and articles intended to come into contact with foodstuffs.

APPLICATION

Tegoglas® RP40LT is diluted with deionised or softened water and applied at the cold-end section by using a suitable spray system. If applied correctly, the resultant coating is virtually invisible.

A dilution ratio of 1:100 is usually recommended, but it can be varied between 0.2 and 2:100.

The Certincoat® Dosing Unit is recommended for preparation. When diluted with deionised or softened water, the Tegoglas® RP40LT dilution has a pot life of several days. The pot life of cold-end dilutions is dependent on water quality.

Tegoglas® RP40LT is suitable for coating containers that are 80°C to 150°C in temperature, preferably above 100°C.

LABELLING

We recommend the use of casein adhesives in connection with Tegoglas® RP40LT.

DISPATCH AND STORAGE:

By using Tegoglas® RP40LT, following benefits are achieved:

| Packaging | Height mm | Depth mm | Width mm | Weight gross kg | Weight net kg |
|--------------------------------|-----------|----------|----------|-----------------|---------------|
| 60 l non-returnable PE-Drums | 635 | 390 | 340 | 63 | 60 |
| 600 l non-returnable container | 1000 | 1.200 | 800 | 653 | 600 |

Tegoglas® RP40LT must be protected from frost during transport and storage. The shelf life is 2 years when the product is stored at a temperature between 5°C and 35°C in an unopened container.

SAFETY

Please refer to our health and safety data sheet for information on toxicity and ecology.

The information and advice contained in this data sheet is to the best of our knowledge and is provided without obligation.

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